



**Technical Data Sheet:**  
**Phosphating Degreaser 1022**

**Code:**  
**1314**

**Ref.:** ST314  
**Rev.:** 8  
**Date:**  
30/01/2013

**Product Type:**  
Phosphating degreaser for metals.

**Formats:**  
Plastic jerry cans of 20 and 5 liters.

**Product Characteristics:**  
Blend of organic and acidic solvents.

**Technical Specifications of the Product:**

CHARACTERISTIC	UM	VALUE	METHOD	TOLERANCE
Physical state		Liquid	Visual	//
Color		Colorless clear	Visual	//
Density at 20°C	Kg/dm <sup>3</sup>	0.845	Met. Int. ISTR. 44	± 0.005
Flash point	°C	< 0	Met. Int. ISTR. 53	Typical

**Use / Applications:**

Product formulated for degreasing and pickling all metal surfaces.  
It removes dirt, stubborn grease and any traces of oxide.  
The artifact, in addition to being perfectly degreased, is also structurally sensitized, so the paint finds a rougher surface for more tenacious adhesion.  
Not suitable for degreasing painted surfaces as the product will damage the paintwork.

**How to use:**

It can be applied by using a rag, a brush or spray, as a common degreaser.

**Additional Information:**

The product complies with Italian Legislative Decree No. 161 of March 27, 2006 for the limitation of emissions of VOCs (volatile organic compounds) resulting from the use of bodywork products.

Product	Function	Limit value of ready-to-use product (g/l) - Legislative Decree No. 161/06
Preparation and cleaning products	Preparation product	850

*The above information is provided based on our theoretical and practical knowledge. The company, however, does not assume any liability as the conditions of use and application are not subject to the control of Fidea SpA*